

# INTERNATIONAL WROUGHT COPPER COUNCIL

# IWCC TECHNICAL SEMINAR MUMBAI

2-7 MARCH 2014

PROGRAMME AND DELEGATES ATTENDING

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#### **HOTEL & MEETING INFORMATION**

The Technical Seminar will be held at the Trident Nariman Point hotel:

Trident Nariman Point Mumbai 400 021 India

Tel:

+91 22 6632 4343

#### **Credit & Charge Cards**

The hotel accepts all major credit and charge cards.

Delegates for whom accommodation has been reserved at the Trident Nariman Point are requested to settle their accounts upon departure.

Please note the quoted bedroom rates exclude taxes (currently 10% luxury tax and 7.42% service tax). Breakfast and internet access are included.

#### Venues

The Technical Seminar will be held in the Regal Room 2 & 3 of the Trident Nariman Point.

The venues for all other events are given in the programme.

#### **SECRETARIAT**

The following members of the IWCC Secretariat will be in attendance throughout the meeting:

Mark Loveitt – President Alastair Warner – Vice President Sian O'Brien – Conference Manager

#### INTERPRETATION ARRANGEMENTS

The Technical Seminar will be a three language meeting: English, Japanese and Mandarin Chinese. Simultaneous interpretation between all three languages will be provided.

# IWCC TECHNICAL SEMINAR ROLLING – FLAT AND OTHER PRODUCTS

#### Chairman of the Seminar

Gert Mueller

Wieland-Werke AG Vice President Metal

#### **Speakers**

**Thomas Berrenberg** 

Head of Thermoprocess Technology

WSP GmbH

Peter Boehlke

Manager, Technology and Innovation Department

KME Germany GmbH & Co. KG

René Branders

C.E.O.

FIB Belgium S.A.

Carsten Bretz

General Manager Sales, Copper Tube and Casting

**Plants** 

SMS Meer GmbH

Debalay Chakrabarti

Associate Professor

Indian Institute of Technology Kharagpur

Young Chul Choi

Senior Research Engineer

Poongsan Corporation

**Olaf Goertges** 

Vice President, Business Group Rolled Products Sales

and Marketing Wieland-Werke AG

Gerhard Hirt

Professor

Institut für Bildsame Formgebung, RWTH Aachen

Davinder Jain

Managing Director

Agrawal Metal Works PVT. Ltd

Kazuki Kammuri

Engineer, Technology Development Center

JX Nippon Mining & Metals Corporation

**Thomas Kramer** 

CEO

WSP GmbH

Taisuke Miyazono

Manager

Kobe Steel, Ltd.

Vijay Pitale

Esmech Equipment Pvt. Ltd.

**Technical Director** 

Igor Rogelj

**Commercial Director** 

Plasmait GmbH

Elke Roller

Sales Manager

Friedrich Vollmer Feinmessgeraetebau GmbH

Klaus Schmitz

Engineering Manager, Strip Processing Lines

Otto Junker GmbH

Anwar Sroka

Process Engineering & Customer Service

Thöni Industriebetriebe GmbH

**Christoph Stock** 

Expert, Product Development

Ebner Industrieofenbau GmbH

Enzo Stucchi

Sales Manager

DEM Costruzioni Speciali SRL

Masahiro Tsuru

Research Engineer

Kobe Steel, Ltd

**Thomas Wertli** 

President

Alfred Wertli AG

#### **Delegates**

#### Austria

Ebner Industrieofenbau GmbH

Christoph Stock

Expert, Product Development

Plasmait GmbH

Igor Rogelj Commercial Director

Thöni Industriebetriebe GmbH

**Daniel Mangott** 

Project Manager, Casting Equipment

Anwar Sroka

Process Engineering & Customer Service

#### **Belgium**

FIB Belgium S.A.

René Branders

C.E.O.

#### Bulgaria

Sofia Med S.A.

Lazar Chinchurov

Director, Product & Process Development

Dept.

Dimitrios Rapos Production Director

Stylianos Theodosiou General Technical Director, Halcor Sofia

Med Group

#### China

Jiangsu Jiangrun Copper Co., Ltd.

Luo Weidong

General Manager

Yong Xiaojing

Manager

Ningbo Powerway Alloy Material Co., Ltd.

Chen Ning Interpreter

Hu Renchang Engineer

Li Jiangang Engineer

Wang Yongsheng

Engineer

Zhao Hong Bin R&D Manager

Germany

Aurubis AG

Michael Hoppe

Vice President, Operations & Technology

Development

Aurubis Stolberg GmbH & Co. KG

Helge Lehmann

Senior Manager, Global Application

Engineering

Diehl Metal Applications GmbH

Michael Köhler

Director of Technology

Friedrich Vollmer

Feinmessgeraetebau GmbH

Elke Roller Sales Manager

Institut für Bildsame Formgebung,

RWTH Aachen

Gerhard Hirt Professor

KME Germany GmbH & Co. KG

Peter Boehlke

Manager, Technology and Innovation

Department

Otto Junker GmbH

Klaus Schmitz

Engineering Manager, Strip Processing

Lines

Schwermetall

Halbzeugwerk GmbH & Co. KG

Rolf Buenten

**Managing Director** 

Stefan Kalz

**Director Sales and Technical Marketing** 

Mahendra Singh

Country Representative

SMS Meer GmbH

Carsten Bretz

General Manager Sales, Copper Tube and

Casting Plants

Wieland-Werke AG

Johannes Cueppers Vice President, Business Group Rolled

Products Engineering & Production

Olaf Goertges Vice President, Business Group Rolled Products Sales and Marketing

**Uwe Hofmann** 

Manager, Central Laboratory, Research &

Development

Gert Mueller

Vice President Metal

WSP GmbH

Thomas Berrenberg Head of Thermoprocess Technology

**Thomas Kramer** 

CEO

India

Agrawal Metal Works PVT. Ltd.

Mayur Gupta Joint Managing Director

Davinder Jain Managing Director

Umang Jain

Assistant General Manager, Technical

Arcotech Limited

**Arvind Saraf** Chairman

Rishabh Saraf Vice President

Dr. Ganguly & Associates

Peter Ganguly President

Esmech Equipment Pvt. Ltd.

Vijay Pitale Technical Director

Indian Institute of Technology

Kharagpur

Debalay Chakrabarti Associáte Professor

**Jay Automation** 

Javesh Shah Director

Rashtriya Metal Industries Ltd.

Balkrishna Binani **Managing Director** 

Vinay Burra

Senior Vice President, Operations

Italy

**DEM Costruzioni Speciali SRL** 

Enzo Stucchi Sales Manager

S.A. Eredi Gnutti Metalli S.p.A.

Ferruccio Gnutti **Production Manager** 

Gian Santini

Industrial Manager

Japan

Japan Copper and **Brass Association** 

Teruo Kanamori

General Manager Technical Division

JX Nippon Mining & Metals Corporation

Kobe Steel, Ltd.

Kazuki Kammuri

Engineer, Technology Development Center

Nobuaki Isono

General Manager, Chofu works

Taisuke Miyazono

Manager

Takashi Sato

**Deputy General Manager** 

Masahiro Tsuru Research Engineer

Korea

**Poongsan Corporation** 

Young Chul Choi Senior Research Engineer

In Youb Hwang Managing Director

Spain

La Farga

Núria Ferrer

Research & Development Manager

**Switzerland** 

Alfred Wertli AG

Christian Wertli

Director

Thomas Wertli President

Turkey

Sarkuysan Elektrolitik Bakir Sanayi ve Ticaret A.S.

Mehmet Ali Akoy R & D Manager

**Murat Demir** 

**Production Chief** 

**IWCC Consultant** 

Jean-Marie Welter

Interpreters

Chin Swee Hoh Hao Xiaoshan Mami Nakamura Yoko Teichler

# IWCC TECHNICAL SEMINAR ROLLING – FLAT AND OTHER PRODUCTS

Sunda	v 2	March	
SOUTH	A THOM	INICAL CHE	

#### **City Tour**

See page 16 for list of participants

1400

Depart Trident Nariman Point by coach for a walking tour of the historic south of the city of Mumbai concluding with refreshments at the Taj Mahal Hotel

1630

**Arrive Trident Nariman Point** 

**IWCC Technical Committee** 

1700 to 1800

IWCC Technical Committee Meeting (Trident Meeting Room 1, 35F)

Please note this meeting is for IWCC Technical Committee members only.

**Welcome Reception** 

1800 to 2000

Welcome Reception for all Delegates to be held in The Rooftop room

#### Monday 3 March

#### IWCC Technical Seminar - Rolling - Flat and Other Products

Venue: Regal Room 2 & 3

0900

**Opening Remarks** by Gert Mueller, Chairman IWCC Technical Seminar

#### Session 1 – Introduction & General Overviews

Paper 1. Overview of Indian copper fabricating industries, Davinder Jain, Agrawal Metal Works PVT. Ltd.

Paper 2. Development of metallurgical structures during rolling and annealing of copper, Debalay Chakrabarti, Indian Institute of Technology Kharagpur

Paper 3. A selection of processes and modelling techniques for flat rolled products, Gerhard Hirt, Institut für Bildsame Formgebung, RWTH Aachen

Refreshment Break

#### Session 2 - Casting of Flat Products

Paper 4. Melting & horizontal continuous casting of OFHC copper strips and copper alloy strips, Thomas Wertli, Alfred Wertli AG

Paper 5. State of technology referring to horizontal continuous casting equipment, Anwar Sroka, Thöni Industriebetriebe GmbH

Paper 6. Vertical casting machines, Carsten Bretz, SMS Meer GmbH

1240 to 1340

Buffet Lunch - Venue: Regal Room 1

#### Session 3 - Rolling of Flat Products

Paper 7. Manufacture of equipment in India for flat copper and its alloys, Vijay Pitale, Esmech Equipment Pvt. Ltd.

Paper 8. 12-high & 20-high cold rolling mill (KT & KST mill) for copper strip and foil, Taisuke Miyazono, Kobe Steel, Ltd.

#### Refreshment Break

Paper 9. Tensile and fatigue behavior in Cu single-crystal foils, Kazuki Kammuri, JX Nippon Mining & Metals Corporation

Paper 10. Revolution in thickness measurement: contact-free, alloy-independent and high precision, Elke Roller, Friedrich Vollmer Feinmeßgerätebau GmbH

#### Session 4 – Rolling of Non-Flat Products

Paper 11. Cold rolling process routes for production of profile wire in copper, copper based and copper coated materials, Enzo Stucchi, DEM Costruzioni Speciali Srl

#### 1640 Technical Seminar Adjourns

#### **Industry Dinner**

1930 Depart Trident Nariman Point by coach

2000 Dinner for all delegates to be hosted by Agrawal Metal Works PVT Ltd., Arcotech Limited and Rashtriya Metal Industries Limited at Flamboyante Restaurant

2200 Depart Flamboyante

2230 Arrive Trident Hotel

#### Tuesday 4 March

#### IWCC Technical Seminar – Rolling – Flat and Other Products

Venue: Regal Room 2 & 3

#### Session 5 – Heat Treatment of Flat Products

- Paper 12. Laboratory scale heat treatment simulation for strip flotation furnaces, Thomas Berrenberg, WSP GmbH
- Paper 13. Bell type annealing furnaces, René Branders, FIB Belgium S.A.
- Paper 14. High temperature annealing line for copper alloy strips and temperatures up to 1000°C (1,832°F), Thomas Kramer, WSP GmbH

#### Refreshment Break

- Paper 15. HICON/H2® bright annealing technologies for copper and copper based flat products, Christoph Stock, Ebner Industrieofenbau GmbH
- Paper 16. Plasma heat treatment of narrow strips, Igor Rogelj, Plasmait GmbH

#### Session 6 - Plating of Strip

- Paper 17. Hot dip tinning lines, Klaus Schmitz, Otto Junker GmbH
- Paper 18. Technical trend of tin plated materials for automotive connectors, Masahiro Tsuru, Kobe Steel, Ltd. Aluminium & Copper Business Chofu Works

1300 to 1400

Buffet Lunch - Venue: Regal Room 1

#### Session 7 – Fabricator Papers

- Paper 19. A new, innovative copper alloy for connectors: Wieland-S30 SUPRALLOY®, Olaf Goertges, Wieland-Werke AG
- Paper 20. STOL®30 high performance brass by KME, Peter Boehlke, KME Germany GmbH & Co. KG
- Paper 21. Improvement of Corson type high performance copper alloy by manufacturing process optimization, Young Chul Choi, Poongsan Corporation

Closing Remarks by Gert Mueller, Chairman IWCC Technical Seminar

1545 Technical Seminar Closes, refreshments available.

## Dinner for all Delegates

1930	Depart Trident Nariman Point on foot
2000	Arrive Indigo Restaurant for dinner
2200	Depart on foot
2230	Arrive Trident Nariman Point

#### **PLANT VISIT PROGRAMME**

#### Wednesday 5 March

#### Rashtriya

See page 16 for list of participants.

0845

Depart Trident Nariman Point by chauffeur driven cars

Refreshment Break en route at Silver Miles (refreshments to be paid

for by individuals)

Arrive Rashtriya (rolled products)

Lunch hosted by Rashtriya

Introduction to the company followed by plant tour.

1530

Depart

1830

Arrive Trident Nariman Point

2000

Dinner in the restaurant "India Jones", Trident Nariman Point

#### Thursday 6 March

#### **Agrawal & Jaquar**

Participants must bring their passports with them. Airline tickets will be handed out to all participants on the morning of 6 March before arriving at BOM.

Breakfast bags will be available prior to departure from the hotel.

See page 17 for list of participants

0530

Depart Trident Nariman Point by coach for BOM

0750

Depart BOM T1B Flight 6E 194 (IndiGo)

0955

Arrive DEL T1D

Transfer by coach to Agrawal with buffet lunch en route at Haldiram's,

Kherki Daula, Gurgaon

1300

Arrive Agrawal (rolled products)

Introduction to the company followed by plant tour.

Transfer from Agrawal to Jaquar (sanitary fittings)

Introduction to Jaquar followed by plant tour.

Depart Jaguar for DEL

1830

Depart DEL T1D Flight 6E 187 (IndiGo)

2040

Arrive BOM T1B and transfer by coach to the Trident Nariman Point:

buffet dinner on arrival in the restaurant "Frangipane".

## Friday 7 March

## Teksons & Godrej & Boyce

	See page 17 for list of participants	
0900	Depart Trident Nariman Point by coach	
1030	Arrive Teksons Limited (copper/brass automobile radiators)	
1130	Depart Teksons	
1200	Arrive Godrej & Boyce Manufacturing Limited (locksets)	
	Lunch on arrival to be followed by a tour of the plant	
1430	Depart	
1600	Arrive Trident Nariman Point	
Evening	No formal arrangements	
Departure of delegates		

#### **Participants**

#### City Tour - 2 March

Mehmet Ali Akov Thomas Berrenberg Peter Boehlke René Branders Carsten Bretz Rolf Buenten Chen Ning Lazar Chinchurov Young Chul Choi Johannes Cueppers Murat Demir Ferruccio Gnutti Olaf Goertges Mayur Gupta Hu Renchang In Youb Hwang Davinder Jain Umang Jain Stefan Kalz Kazuki Kammuri Teruo Kanamori Michael Köhler

Thomas Kramer
Helge Lehmann
Li Jiangang
Mark Loveitt
Luo Weidong
Daniel Mangott
Gert Mueller
Sian O'Brien
Dimitrios Rapos
Gian Attillio Santini
Anwar Sroka
Christoph Stock
Stylianos Theodosiou
Masahiro Tsuru
Wang Yongsheng
Alastair Warner
Jean-Marie Welter
Christian Wertli
Thomas Wertli
Yong Xiaojing
Zhao Hong Bin

#### Plant Visit Rashtriya- 5 March

Mehmet Ali Akoy Thomas Berrenberg Balkrishna Biani Peter Boehlke Carsten Bretz Rolf Buenten Vinay Burra Chen Ning Lazar Chinchurov Young Chul Choi Johannes Cueppers Murat Demir Nuria Ferrer Ferruccio Gnutti Olaf Goertges Mayur Gupta Gerhard Hirt Uwe Hofmann Michael Hoppe Hu Renchang In Youb Hwang Nobuaki Isono` Davinder Jain Umang Jain Stefan Kalz Kazuki Kammuri Teruo Kanamori

Michael Köhler Helge Lehmann Li Jiangang Mark Loveitt Luo Weidong Daniel Mangott Taisuke Miyazono Gert Mueller Sian O'Brien Dimitrios Rapos Gian Attillio Santini Arvind Saraf Rishabh Saraf Takashi Sato Klaus Schmitz Mahendra Singh Anwar Sroka Christoph Stock Stylianos Theodosiou Másahiro Tsuru Wang Yongsheng Alastair Warner Jean-Marie Welter Christian Wertli Thomas Wertli Yong Xiaojing Zhao Hong Bin

#### Plant Visit Agrawal & Jaquar - 6 March

Mehmet Ali Akoy Thomas Berrenberg Peter Boehlke Rolf Buenten Chen Ning Lazar Chinchurov Young Chul Choi Johannes Cueppers Murat Demir Nuria Ferrer Ferruccio Gnutti Olaf Goertges Gerhard Hirt **Uwe Hofmann** Michael Hoppe Hu Renchang In Youb Hwang Nobuaki Isono Stefan Kalz Teruo Kanamori Michael Köhler Helge Lehmann

Li Jiangang
Mark Loveitt
Luo Weidong
Daniel Mangott
Gert Mueller
Sian O'Brien
Dimitrios Rapos
Gian Attillio Santini
Rishabh Saraf
Klaus Schmitz
Anwar Sroka
Christoph Stock
Stylianos Theodosiou
Masahiro Tsuru
Wang Yongsheng
Alastair Warner
Jean-Marie Welter
Christian Wertli
Thomas Wertli
Yong Xiaojing
Zhao Hong Bin

### Plant Visit Teksons & Godrej & Boyce – 7 March

Thomas Berrenberg
Peter Boehlke
Rolf Buenten
Chen Ning
Lazar Chinchurov
Young Chul Choi
Nuria Ferrer
Ferruccio Gnutti
Gerhard Hirt
Uwe Hofmann
Hu Renchang
In Youb Hwang
Stefan Kalz
Teruo Kanamori
Michael Köhler
Helge Lehmann
Li Jiangang
Mark Loveitt

Luo Weidong
Daniel Mangott
Gert Mueller
Sian O'Brien
Dimitrios Rapos
Gian Attillio Santini
Klaus Schmitz
Anwar Sroka
Christoph Stock
Stylianos Theodosiou
Masahiro Tsuru
Wang Yongsheng
Alastair Warner
Jean-Marie Welter
Christian Wertli
Thomas Wertli
Yong Xiaojing
Zhao Hong Bin

# LOCATIONS & TOPICS FOR PREVIOUS TECHNICAL SEMINARS

1984 1985 1986 1987 1988 1989 1990	s'Hertogenbosch Berne Florence Chester Baden bei Wien Paris Tokyo Hannover	Casting Extrusion & Hot Rolling The Cold Rolling of Flat Products The Cold Drawing of Round Products Annealing The Finishing of Flat Products New Products & Processes The Finishing of Round Products and Quality Certification Control
1992 1993 1994 1995 1996	Lisbon Pori Krakow Maastricht Cordoba	Scrap Recycling & the Environment Degreasing The Packaging of Semi-Manufactures Casting The Production of Flat Products - from Hot Rolling to Finishing
1997 1998 1999	Singapore Ulm Castelvecchio	Advanced Transformation Technologies Cutting & Slitting
2000 2001	Pascoli Buffalo Paris	Copper – The Metal for the New Millennium Fabrication of drawn and extruded products Conventional and Advanced Technologies for the production of rolled products
2002	Seoul	Copper Tube – Production, Performance and Properties
2003 2004 2005	Denizli Basel Tokyo	Melting and Casting Heat and Surface Treatment New Materials and Applications for Copper
2007	Shanghai	and Copper Alloys  Forming of Copper and Copper Alloys –  Theory and Practice
2008 2009 2010	Chicago Barcelona Athens	Sheet and Strip for Modern Applications Melting and Casting Hot Deformation of Copper and Copper Alloys
2011 2012 2013	Kuala Lumpur Seoul Santiago	Finishing & Products Casting Melting, Refining & Casting